

# UltraPro<sup>™</sup> S-U301

## Solvent Stable Membrane Data Sheet

#### **Product description**

Membrane Chemistry:	Proprietary Composite Ultrafiltration Membrane		
Membrane Type:	Solvent Stable Ultrafiltration Membrane		
	8040 Spiral Wound Element		
Construction*:	Feed Spacer: 31 mil, 46 mil		
	Permeate Tube: Stainless steel		

\*For special requests, please contact AMS

#### **Specifications**

Model	Rejection %	Flux LMH (GFD)	Membrane Area m2 (ft2)	Feed Spacer mil
S-U301-8040-31-S	60-70	85 (50)	29 (312)	31
S-U301-8040-46-S	00-70		23 (248)	46

Test Conditions: 40 bar (580 psi),  $30^{\circ}$ C ( $86^{\circ}$ F), Flux measured with RO water, Feed solutions for rejection tests are 0.2% MgSO<sub>4</sub> in RO water. Permeate flux may vary for individual element but it will no more than 20% below the above value.

### **Operating Information(\*)**

Maximum Operating Pressure:	40 bar (580 psi)
Maximum Operating Temperature:	50°C (122°F)
Maximum Cleaning Temperature:	50°C (122°F)
Allowable pH – Continuous Operation:	2-12
Allowable pH – Clean in Place (CIP):	1-12
Maximum Pressure Drop per Element:	0.5 bar (7.2 psi)
Recirculation Flow Rate	8040: Minimum 90 L/min (24 gpm), Maximum 280 L/min (74 gpm)

(\*) Consult AMS Technologies for specific information

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#### **Recommended cleaning materials**

- Depending on the nature of the feed material, a choice can be made from the following cleaning agents:
  - Sodium hydroxide at pH 10-12, 40°C (104°F)
  - Nitric or hydrochloric acid at pH 1-2, 40°C (104°F)
  - 0.2-1% w/w Na-EDTA, pH 10.5-11, 35°C (91°F)
  - 0.5% anionic surfactant (such as SDS), pH 10.5-11, 35°C (91°F)
- Water quality for cleaning:
  - Maximum turbidity is 1 NTU

#### **Nominal Product Dimensions**

For 8040:



Size	А		В		С	
	(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)
8040	40	1016	7.9	200	1.122	28.5

#### **Lubricants:**

For element installation, use only water or glycerin to lubricate seals. The use of petroleum or vegetable-based oils or solvents may damage the element and void any warranty.

#### **Preservation**

- Short Term (up to four weeks): 1% w/w sodium metabisulfite.
- Long Term: Please refer to the AMS element storage and handling instructions.

#### <u>Storage</u>

• The membrane should not be allowed to dry. It should be stored in a sealed bag, at 4°-30°C (39-86°F).

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#### Solvent Stability\*:

Acetonitrile	Methanol
Ethyl acetate	Ethanol
2-Propanol	Hexane
Tetrahydrofuran (THF)	Acetone
Toluene	Dimethylformamide
N-Methyl Pyrrolidone	Methylene chloride

\* Determined upon immersing the membrane in pure organic solvent for a period of 3 months at 25°C (77°F).

Our elements are stable in the solvents listed above as well as potentially other solvents. Solvent mixtures will have different fluxes depending on the concentration of the solvent.

#### **Other**

- Do not expose the membrane to chlorine or other oxidants.
- Sodium metabisulfite (without catalysts such as cobalt) is the preferred chemical to eliminate free chlorine or other oxidizers in the feed.

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